**Multi-Panel In-line Construction**

**Notes:**
1. Maximum single panel width and height is 48” listed size, regardless of blade alignment.
2. Panels are made in even inch increments unless specified otherwise.
3. Front blade alignment is as pictured.
4. Grille height & shown are listed size dimensions.
5. Panel flanges are sheared and aligned with joining strips.

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**Multi-Panel Ganged Construction**

**Notes:**
- Maximum single panel width and height are 48” listed size.
- Panels will be made in even inch increments unless specified otherwise.
- Front blade alignment is always parallel to center support.
- Either the vertical or horizontal joint can be sheared down, but not both.
- The center support can be aligned vertically or horizontally, depending on blade alignment desired. It is shown here mounted horizontally.
- Grille dimensions shown are listed dimensions. Other dimensions are actual.

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**Center Support Attachment to Wall Opening**

**Cross-Sectional View of Center Support with Grilles Attached**