**Construction Notes:**
1. Frame is constructed of 2-1/2” x 2-1/2” x 1/4” (64 x 64 x 6) hot rolled steel.
2. Vertical Bars are constructed of 1/2” (13) diameter hot rolled steel.
3. Horizontal Bars are 1/2” (13) diameter hot rolled steel, placed on 6” (152) centers.
4. Bars are welded at all contact points, around the perimeter and to each other.
5. Finish is White Prime Coat.

**Other Notes:**
1. Metric dimensions are given in millimeters.
2. Unit can be field welded into place.
3. Recommended wall opening is nominal size plus 3/4” (19).