Application
Louvered return filter grilles are used as return units that match the appearance of the supply outlets. They are well suited for locations where the occupant can see into the duct, and can be mounted on the wall or in the ceiling.

Standard Features
• Steel construction.
• Louvered blades are hemmed for extra strength.
• Minimum grille size is 4" x 4".
• Choice of 1” or 2” deep filter.
• Grille is hinged to frame via full-length piano hinge.
• Grille is closed with knurled nut. (1/4 turn fastener is available upon request.)
• Standard finish is electrocoat acrylic baked enamel.
• Standard color is #11 bright white.
• Choice of hinging along long or short side.
• Gasket around the edge of the mounting frame.

Optional Features
• Also available without filter clips (Opt. H or J).

Sizing and Performance Notes
• Performance data in this catalog does not include the presence of a filter.
• All grilles take the same filter size as grille nominal size, except as follows:

<table>
<thead>
<tr>
<th>Nom. Size</th>
<th>To Fit</th>
<th>Takes this filter size</th>
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</thead>
<tbody>
<tr>
<td>21&quot; x 21&quot;</td>
<td>24&quot; x 24&quot; T-bar</td>
<td>20&quot; x 20&quot;</td>
</tr>
<tr>
<td>21&quot; x 45&quot;</td>
<td>24&quot; x 48&quot; T-bar</td>
<td>20&quot; x 20&quot; (2 qty)</td>
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</tbody>
</table>

Quick Select Chart
This shows grilles with:
• A maximum NC of 35.
• A minimum duct velocity of 200 FPM.

Model Numbering System

<table>
<thead>
<tr>
<th>Size</th>
<th>Area</th>
<th>60</th>
<th>50</th>
<th>45</th>
<th>40</th>
<th>35</th>
<th>30</th>
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<th>20</th>
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<td>(85-295)</td>
<td>(100-340)</td>
<td>(130-440)</td>
<td>(150-475)</td>
<td>(210-620)</td>
<td>(250-695)</td>
<td>(300-800)</td>
<td>(410-1050)</td>
<td>(470-1165)</td>
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<td></td>
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<tr>
<td>12 x 6</td>
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<td>(150-475)</td>
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<td>(470-1165)</td>
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### Multi-Panel Construction for the following Registers & Grilles

<table>
<thead>
<tr>
<th>Single Deflection</th>
<th>Steel</th>
<th>Stainless Steel</th>
<th>Aluminum</th>
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</thead>
<tbody>
<tr>
<td>RSSB, RTSB</td>
<td>RLSB, RMSB, RKSBB</td>
<td>RASM, RNSM</td>
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<tr>
<td>RSDB, RTDB</td>
<td>RLDB, RMDB, RKDB</td>
<td>RADM, RNDM</td>
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<tr>
<td>RSRB, RTRB</td>
<td>RLRB, RMFB, RKB</td>
<td>RARM, RNRM</td>
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<td>RSAB, RTAB</td>
<td>RLAB, RMAB, RKAB</td>
<td>RAAM, RNAM</td>
<td></td>
</tr>
</tbody>
</table>

### In-line Construction

- **Height:** Up to 36”
- **Width:** Over 72”
- • Three or more sections.
- • Any blade alignment.

### Notes:
1. Maximum single panel width and height is 36” listed size regardless of blade alignment.
2. Panels are made in even inch increments unless specified otherwise.
3. Front blade alignment is as pictured.
4. Grille height & width dimensions shown are listed size dimensions.
5. Panel flanges are sheared and aligned with joining strips.

### Ganged Construction

- **Height:** 38”-72”
- **Width:** Up to 36”
- • Three Sections
- • Any blade alignment

### Notes:
1. Maximum single panel width is 36” listed size.
2. Maximum single panel height is 36” listed size.
3. Panels will be made in even inch increments unless specified otherwise.
4. Front blade alignment is always parallel to center support.
5. Either the vertical or horizontal joint can be sheared down, but not both.
6. The center support can be aligned vertically or horizontally, depending on blade alignment desired. It is shown here mounted horizontally.
7. Grille height and width dimensions shown are listed size dimensions.
8. Metric dimensions are shown in millimeters.

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**Joining Strips**

- 1/2” (13)
- 1/4” (6)

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**Duct Height**

- 2-3/8” (60)

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**Center Support Attachment to Wall Opening**

- Center Support installs flush with wall
- 2-1/2” (64)
- 1-1/4” (32)
- 2” (51)
Multi-Panel Construction

Multi-Panel Construction for the following Registers & Grilles

<table>
<thead>
<tr>
<th>Steel</th>
<th>Louvered Return</th>
<th>Perforated Return</th>
</tr>
</thead>
<tbody>
<tr>
<td>RSLA, RTLA</td>
<td>RSFA, RTFA</td>
<td></td>
</tr>
</tbody>
</table>

In-Line Construction

- Height: Up to 36"  
- Width: Over 96"  
- Horizontal Blade Alignment  
- Three or More Sections

- Height: Over 72"  
- Width: Over 48"  
- Vertical Blade Alignment  
- Three or More Sections

- Height: 38-72"  
- Width: Up to 48"  
- Horizontal Blade Alignment  
- Two Sections

- Height: Over 96"  
- Width: Over 72"  
- Vertical Blade Alignment  
- Three or More Sections

Ganged Construction

- Height: 50-96"  
- Width: Up to 36"  
- Vertical Blade Alignment  
- Two Sections

- Height: Over 96"  
- Width: Up to 36"  
- Vertical Blade Alignment  
- Three or More Sections

Notes:
1. Panels will be made in even inch increments unless specified otherwise.
2. Dimensions shown are listed size dimensions.
3. Max. blade length on louvered face models is nominal 48".
4. Panels are sheared and aligned with joining strips.

Center Support Attachment to Wall Opening

- Center Support install flush with wall
- Wall
- Cross-Sectional View of Center Support with Grilles Attached

Joining Strips

1/2" (13)  
1/4" (6)
**Multi-Panel In-Line Construction**

**Notes:**
1. Maximum single panel width and height is 48” nominal size, regardless of blade alignment.
2. Panels are made in even inch increments unless specified otherwise.
3. Front blade alignment is as pictured.
4. Grille dimensions shown are nominal dimensions.
5. Panel flanges are sheared and aligned with joining strips.

**Multi-Panel Ganged Construction**

**Notes:**
1. Maximum single panel width and height is 48” nominal size, regardless of blade alignment.
2. Panels are made in even inch increments unless specified otherwise.
3. Front blade alignment is always parallel to center support.
4. Either the vertical or horizontal joint can be sheared down, but not both.
5. The center support can be aligned vertically or horizontally, depending on blade alignment desired.
6. Grille dimensions shown are nominal dimensions.
All Sections of Butted Grilles or Registers will be made in Listed Sizes as Standard.

**STANDARD REGISTERS AND GRILLES**
Applies to all models except louvered return air registers and grilles and door partition grilles. Registers and grilles over 36” x 36” butting two or more grilles together.

**GRILLES AND REGISTERS HAVING FOUR SECTIONS AND OVER**

**NOTES:**
Extruded aluminum supporting members with mounting angles, are furnished where required.
Center support may run vertically or horizontally, depending upon combination of grilles used.
Combination of panels will be furnished to fit duct opening with satisfactory clearance.
### Screw Hole Location for the following Registers & Grilles

<table>
<thead>
<tr>
<th>Type</th>
<th>Steel</th>
<th>Aluminum</th>
<th>Stainless Steel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single Deflection</td>
<td>RSSB, RTSB</td>
<td>RASM, RNSM</td>
<td>RLSB, RMSB, RKSB</td>
</tr>
<tr>
<td>Double Deflection</td>
<td>RSDB, RTDB</td>
<td>RADM, RNDM</td>
<td>RLDB, RMDB, RKDB</td>
</tr>
<tr>
<td>0° Fixed Return</td>
<td>RSRB, RTRB</td>
<td>RARM, RNRM</td>
<td>RLRB, RMRB, RKRB</td>
</tr>
<tr>
<td>45° Fixed Return</td>
<td>RSAB, RTAB</td>
<td>RAAM, RNAM</td>
<td>RLAB, RMAB, RKAB</td>
</tr>
<tr>
<td>Louvered Return</td>
<td>RSLA, RTLA</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>Perforated Return</td>
<td>RSFA, RTFA</td>
<td>RAFM, RNFM</td>
<td>—</td>
</tr>
</tbody>
</table>

### Notes:
- Screw holes on the face are standard on Registers and Grilles.
- Steel R&G can be ordered without screw holes, for use with concealed hangers (Opt. N).
- The screw holes is 5/32” in diameter.
- Each Register or Grille is provided with the appropriate number of screws as standard.
- The standard screw is #8 x 1-1/4” pan head screw, with a flat blade head.
- Tamper-proof screws are available as an option (Opt. B).

#### One Screw hole per Side
Nominal Size Range 4” through 18”.

![Diagram of one screw hole per side](image)

#### Two Screw holes per Side
Nominal Size Range 19” through 31”.

![Diagram of two screw holes per side](image)

#### Three Screw holes per Side
Nominal Size Range 32” through 48”.

![Diagram of three screw holes per side](image)